

ICSN ISOTECH COOLING TOWER/CHILLER NON-SEISMIC ATTACHMENT TO CONCRETE STRUCTURE INSTALLATION INSTRUCTION

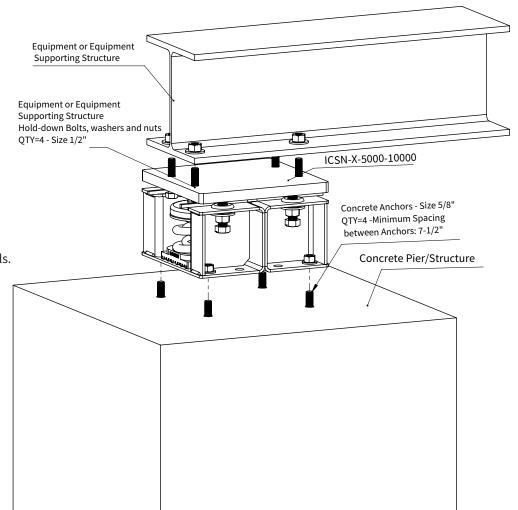
File No. ISOIN-ICSN-X-5000-10000

Date:06/14/2018

Non-Seismic Applications

ICSN-X-5000-10000 Restraint/Isolators are Pre-Compressed products. Isolator Top plate is under pressure caused by compressed springs. The following steps must be followed carefully for proper installation:

- 1. Do not remove Spacers/Shipping Blocks from isolators until step #9 as they are the key indicators for proper adjustment on springs
- 2.Refer to submittal package prepared by ISOTECH Industries and locate each isolator based on model# and identification tag provided.
- 3. Secure Isolators to the supporting concrete structure using (4) four sets of 5/8" concrete anchors, Refer to Submittal drawings for details.
- 4.Mark isolator anchor holes on concrete structure and follow anchor manufacturer's instructions on hole preparation, hole cleaning procedures, anchor installations and required torque value on anchor nutssecure each isolator to concrete structure.



5.Use crane, gantry or other proper lifting machine to elevate equipment and/or equipment supporting structure

PROJECT INFORMATION		EQUIPMENT INFORMATION		CANADA	UNITED STATES	
Customer:		Type:		8 High Meadow Place,	800-7700 Irvine Center Dr.	,
Project:		Qty Required:		North York, ON M9L 2Z5, CANADA	Irvine, CA 92618, U.S.A.	
Drawing No:		Operating Weight:		C: 416-831-3000	C: 714-264-8090	
Notes:			www.isotechindustries.com			

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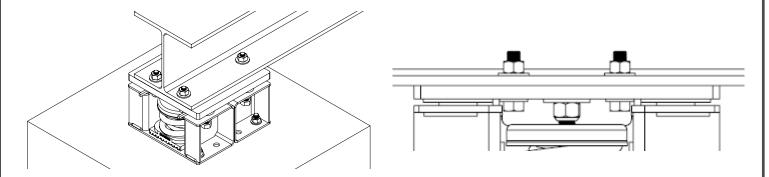


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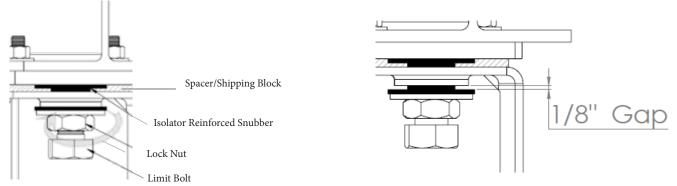
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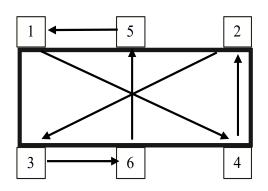
6. Carefully lower the equipment and/or equipment supporting structure and properly locate it on top of isolators. Use (4) four sets of ½" dia. bolts, nuts and washers to secure the equipment and/or equipment supporting structure to each isolator

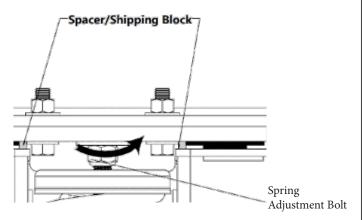


7.Loosen the two **Lock Nuts** located inside each stanchion as shown in the picture and move it down to have 1/8" gap between washer and bottom of **Reinforced Rubber Washer**



8. With Spacers/ Shipping Blocks in place, follow star pattern sequence shown below and turn Spring Adjustment Bolt one or two turns on each isolator. DO NOT turn Spring Adjustment Bolt more than two turns at a time, turn both spring adjustment bolts on each isolator





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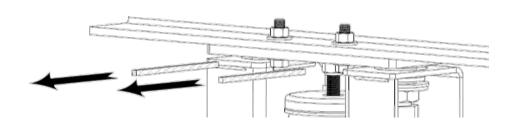


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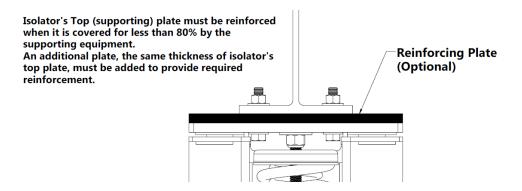
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9. Follow Star Pattern Sequence until Spacers/ Shipping Blocks can be moved easily



- 10. Installations where Equipment supporting structure or equipment footing covers les than 80% of isolator top plate:
- Add a reinforcing plate, with the same dimensions of isolator top plate, on top of isolator top plate as shown below:



• Continue Installation by following Step 8 through 10

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